



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	23	818465	BEARING SET, (5 Pair)	1	(Standard)	4
1	23	818466	BEARING SET, (5 Pair)	AR	(.001 Undersize)	4
1	23	818467	BEARING SET, (5 Pair)	AR	(.010 Undersize)	4
1	23	818468	BEARING SET, (5 Pair)	AR	(.020 Undersize)	4
2	17	43504	PIN, Dowel (.250)	2		4
3	429	9521 1	CRANKSHAFT	1		4
4	28	34466	KEY, Crankshaft	2		4
5		NSS	NOT SOLD SEPARATE, Cranksha	0		4
6	10	862567 1	SCREW, Crankshaft Bearing Cap	10		4
7	16	850090	STUD, (.437-14/.375-16 x 3.360), C	5		4
8	23	85674	BEARING SET	1		4
9		17341	GUIDE, Lifter	8		4
10		17340T 1	LIFTER, Roller	16		4
11	431	811658	CAMSHAFT	1		4
12	17	35312	PIN, Dowel	1		4
13		811662	RETAINER, Lifter Guide	1		4
14	10	34500	SCREW, (.312-18 x .625)	3		4
15	22	864669	FITTING	1		
16		881879A 6	SENSOR, (0 - 100 PSI), Oil Pressur	1		
17	87	815425T	SENDER ASSEMBLY, Oil Pressure	1		
17		37293T	SENDER ASSEMBLY, Oil Pressure	OPT	(Dual Station)	
18	13	26996	LOCKWASHER, (#10)	1		
19	11	68219	NUT, (#10-32)	1		
20		53338	VALVE ASSEMBLY, Filter	1		4
21	10	54786	SCREW, (.312-18 x 1.250)	2		4
22	35	802885Q	OIL FILTER	1	(Quicksilver Brand)	
22	35	802885T	OIL FILTER	1	(Mercury Precision Parts Brand)	
-		863660A 1	LONGBLOCK ASSEMBLY	1	(5.0L)	
-		863661A 1	LONGBLOCK ASSEMBLY	1	(5.7L)	
-	27	861246A05	GASKET SET	1		
-	92	809825	RTV SILICONE, Metallic Blue, W/He	1		
-	92	34227 1	SEALING COMPOUND, (16 Ounce)	1		